



Dart Aerospace Ltd.
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006165

D4880-041
Job Sheet 185485



Part No: D4880-041

Job Qty: 2 ea

Part Name: 206A/B FWD Leg Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/31/18	10/31/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	2 pcs	10/31/18	10/31/18	0.00	1.10	Small Fab-8		Smb
120	QC	2 pcs	10/31/18	10/31/18	0.00	0.00	QC5		Sh
130	Small Fab	2 pcs	10/31/18	10/31/18	0.00	1.10	Small Fab-8		DAS
140	QC	2 pcs	10/31/18	10/31/18	0.00	0.00	QC5		38
180	Packaging	2 pcs	10/31/18	10/31/18	0.00	0.00	Packaging3-2		9-89
190	QC21-SA	2 Ea	10/31/18	10/31/18	0.00	0.00	QC21		OCT 31 2018

Part Op 110 - ALIGN PILOT HOLES IN D4880-1 WITH PILOT HOLES IN D4883-7 AND D4884-1. DRILL OUT EACH HOLES
Descriptions: USING A PILOTTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9971
AS PER DWG.
130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE DT9971 A/R
HYSOL BATCH: _____ 2- LASER ENGRAVE PART# AND SERIAL # AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4880-1	Strut	2 Ea (1 ea)	90-Start up Operation	511807 50966200
D4883-7	End Fitting	2 Ea (1 ea)	90-Start up Operation	5003367
D4884-1	End Fitting, Eye	2 Ea (1 ea)	90-Start up Operation	5096749
HL32PB5-12	Hi-Lok Pin	8 Ea (4 ea)	90-Start up Operation	5118777
HL86-5	Hi-Lok Collar	8 pcs (4 ea)	90-Start up Operation	5108576

Job Allocations

Part / Item	Required	Inventory	Allocated
D4880-1	2	14	0
D4883-7	2	5	0
D4884-1	2	11	0
HL32PB5-12	8	172	0
HL86-5	8	258	0

Part Specifications

Specifications could not be found.



1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122778



Part: D4880-041

Job No: 185485

Serial No/Batch: S122778

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/30/18

Plex 10/29/18 9:59 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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